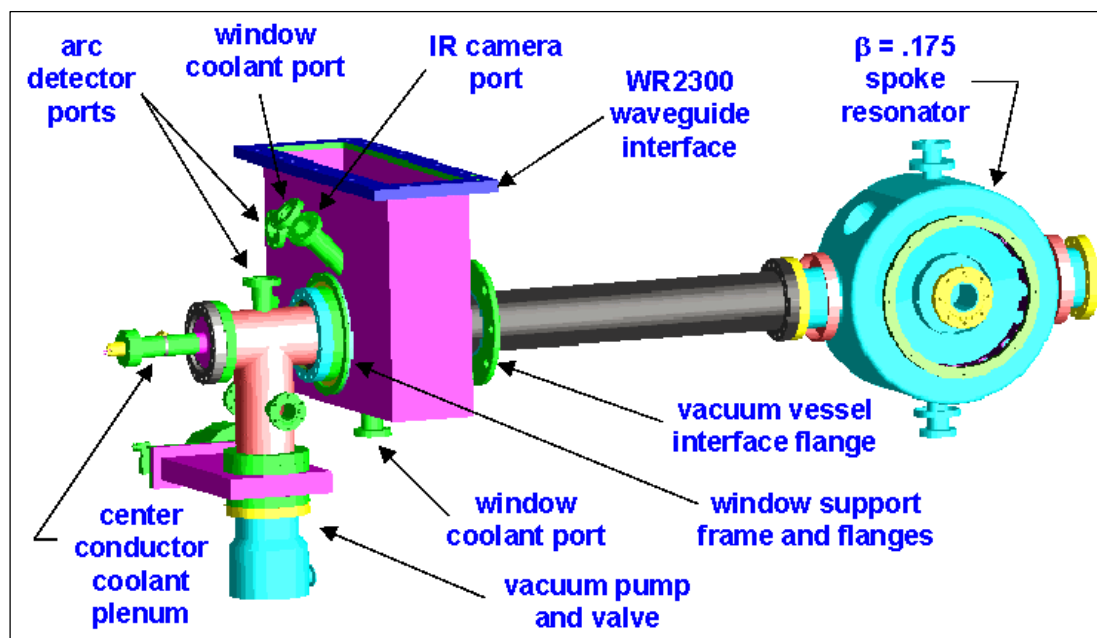


An Integrated Design for a $b=0.175$ Spoke Resonator and Associated Power Coupler



**Frank Krawczyk, LANL
for the AAA Project
Presentation at EPAC 2002,
Paris, France on June 5, 2002**

Introduction

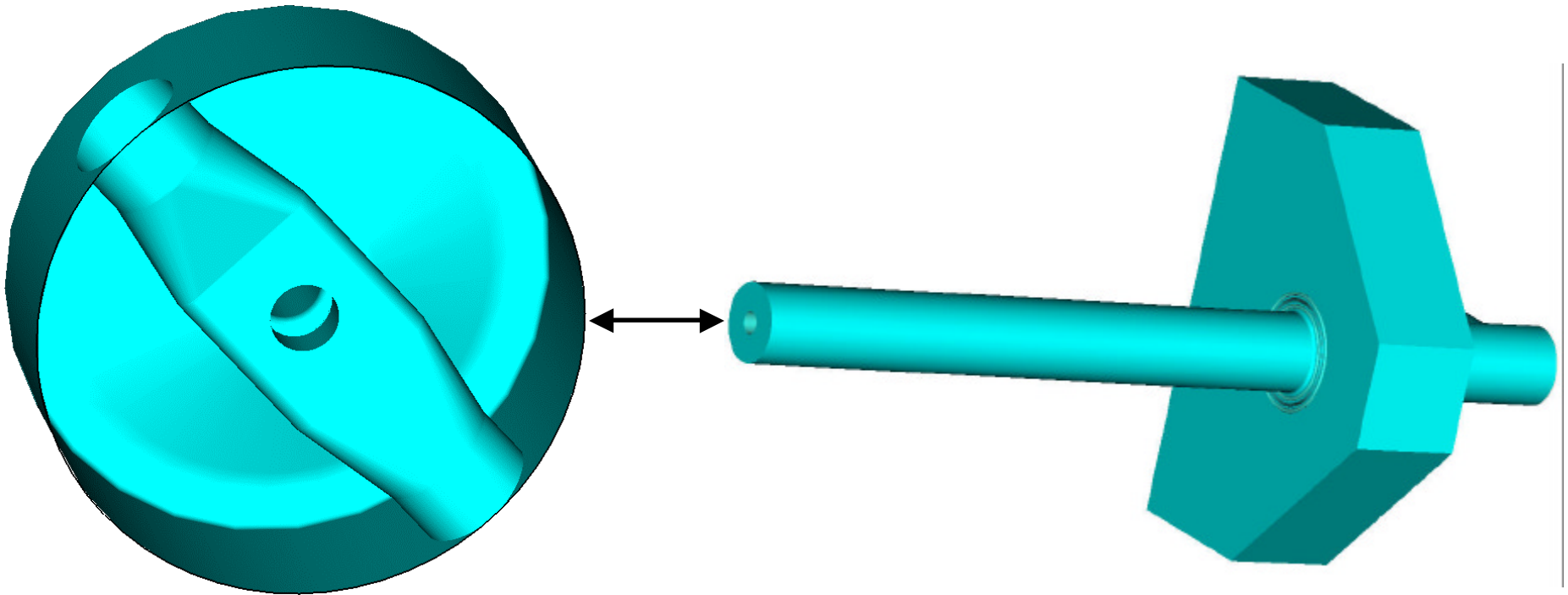
Acknowledgements: B. Rusnak, LLNL,
K. Shepard and M. Kelly, ANL,
G. Corniani, Zanon
C. Pagani's group at INFN-Milano

Structure: 2-gap spoke resonator at 350 MHz w/ power coupler (coaxial, 75 W)

- Integration process
- Spoke cavity and coupler interface results
- Coupler results
- Other interface effects
- Construction and planned testing

Design Integration: Standard Procedure

If minor perturbation occurs when cavity and coupler are interfaced, independent designs can be done.



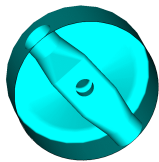
If major perturbation occurs, e.g. significant volume change due to ports
1 interface must to be considered

Design Integration: Overview

Standard Design

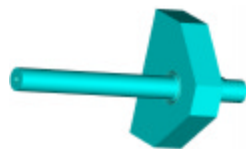
Cavity
Issues

RF
structural



Coupler
Issues

RF
structural
thermal



Minor
interface
issues

Final Design

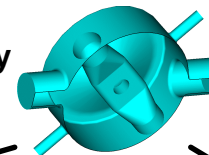
Integrated Design

Cavity
Issues

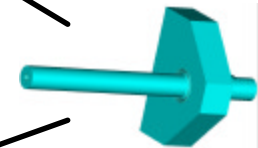
Coupler
Issues

Cavity +
Interface

Interface issues
solved here already



RF
structural
thermal

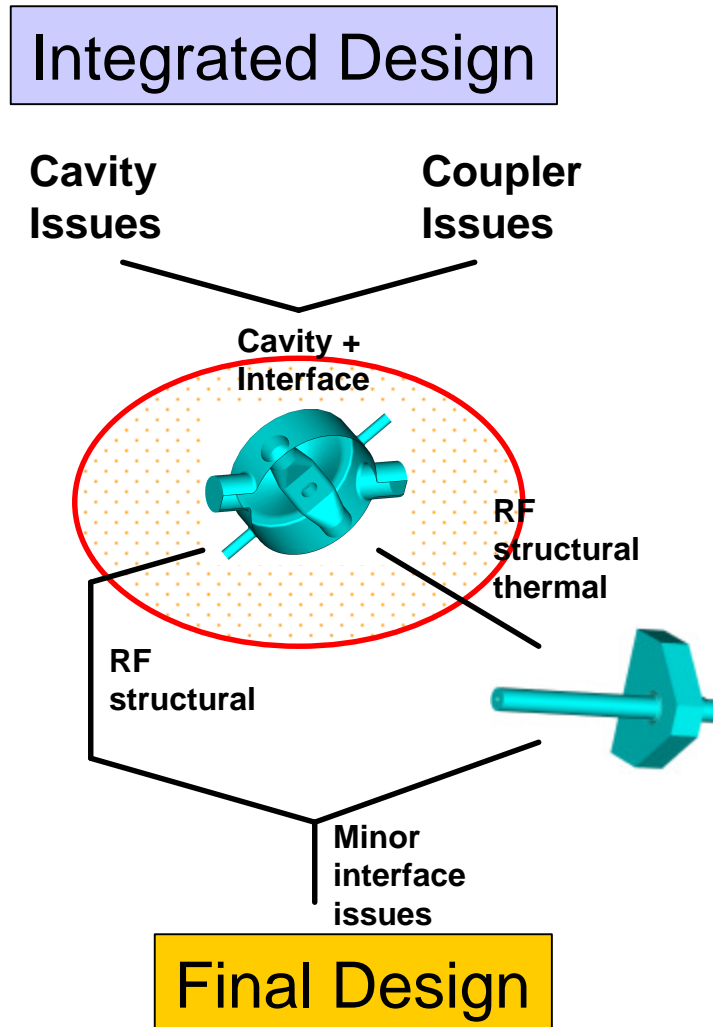


RF
structural

Minor
interface
issues

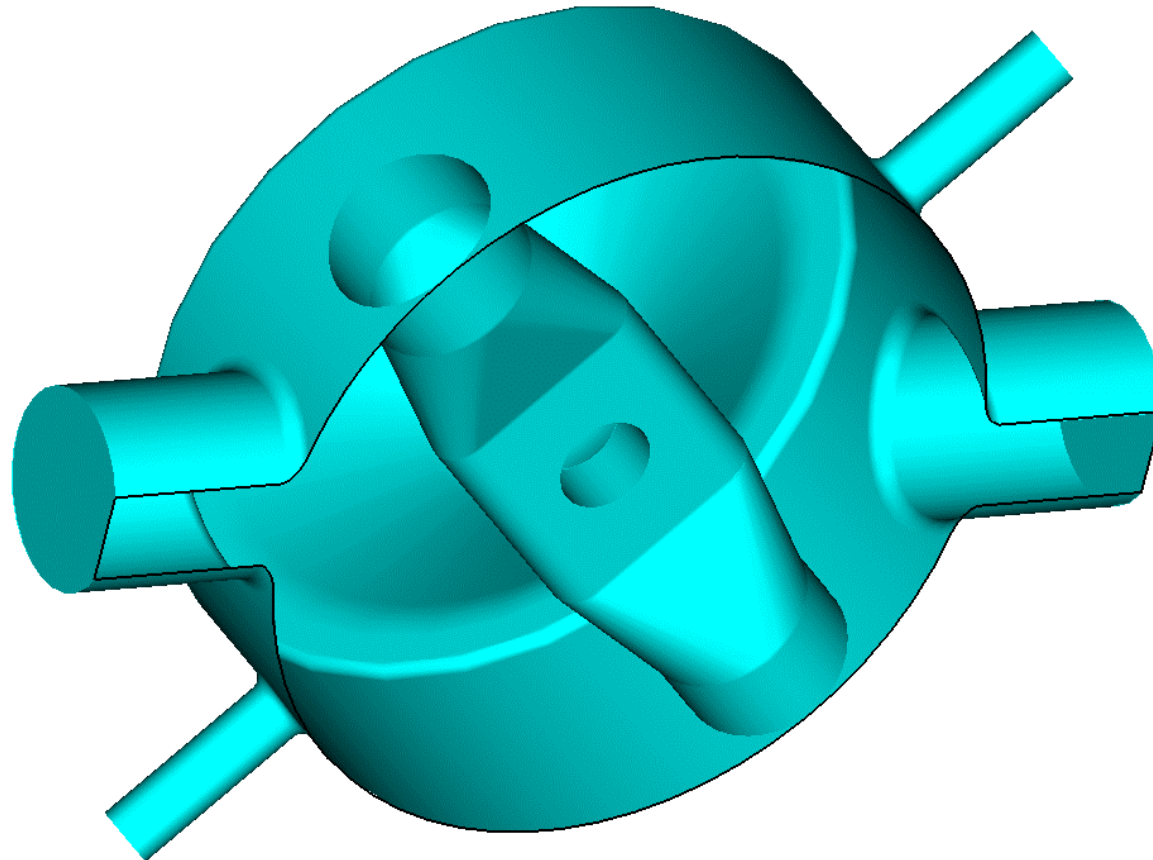
Final Design

Design Integration: Where are we?

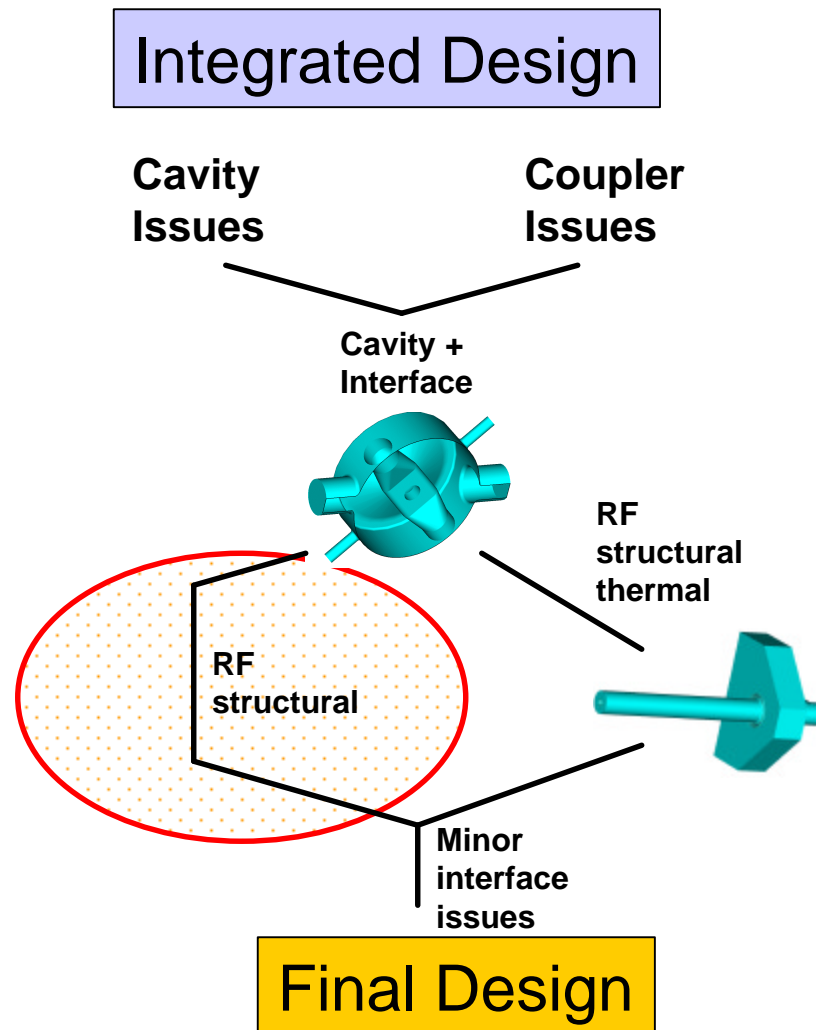


Design Integration: 1) Interface Consideration

**Include ports as part of the initial cavity model.
This integrates the impact of the coupler interface
into the solution already.**

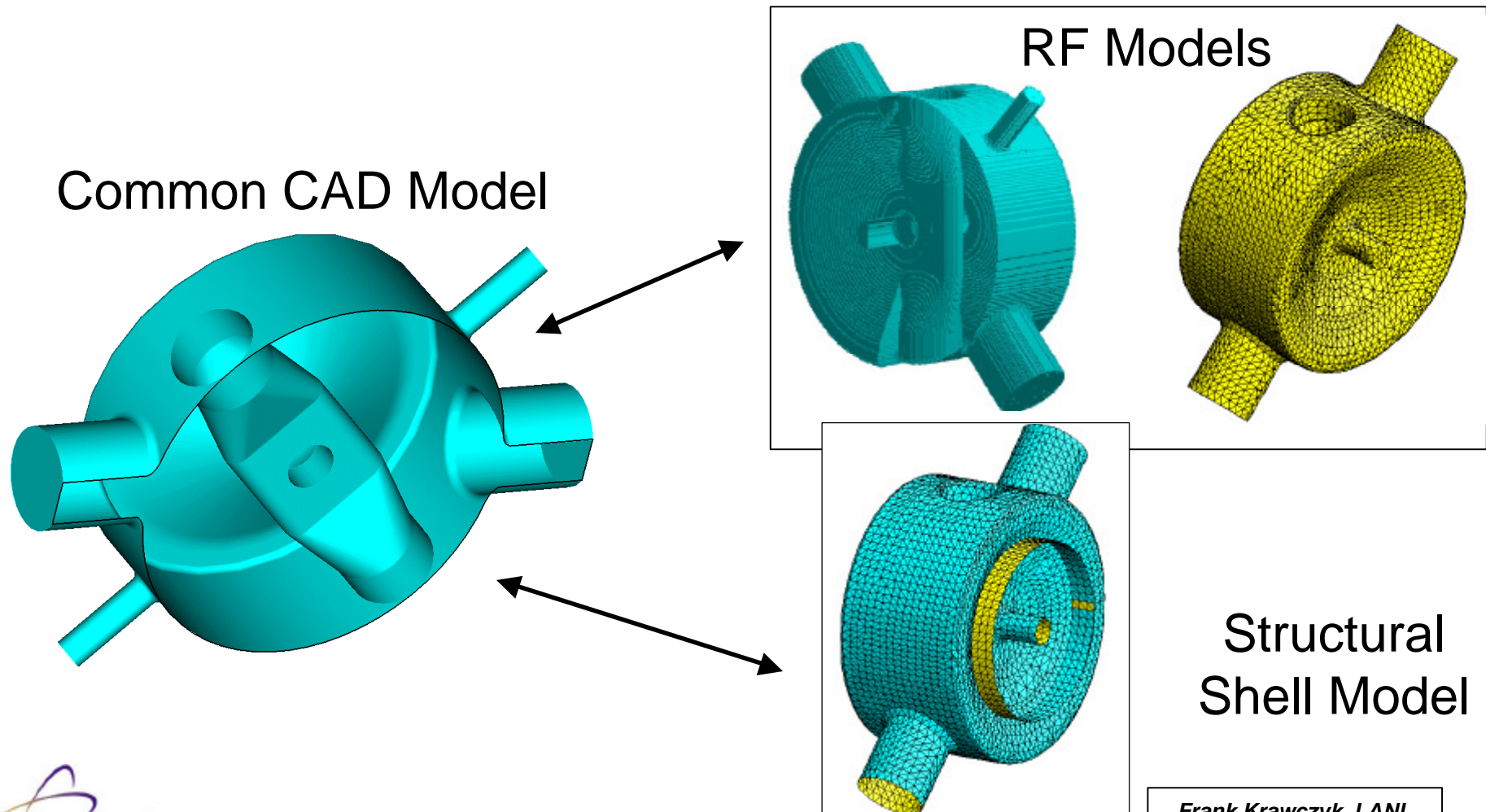


Design Integration: Where are we?



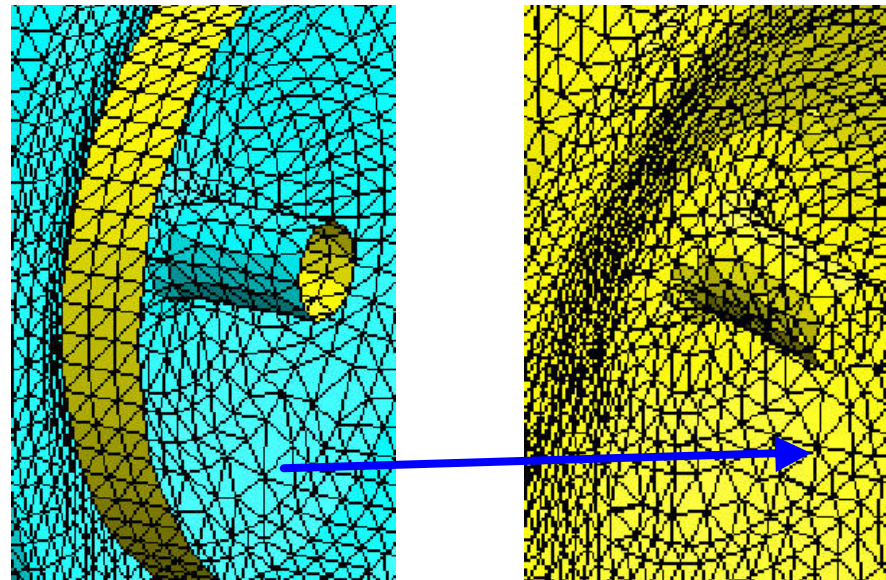
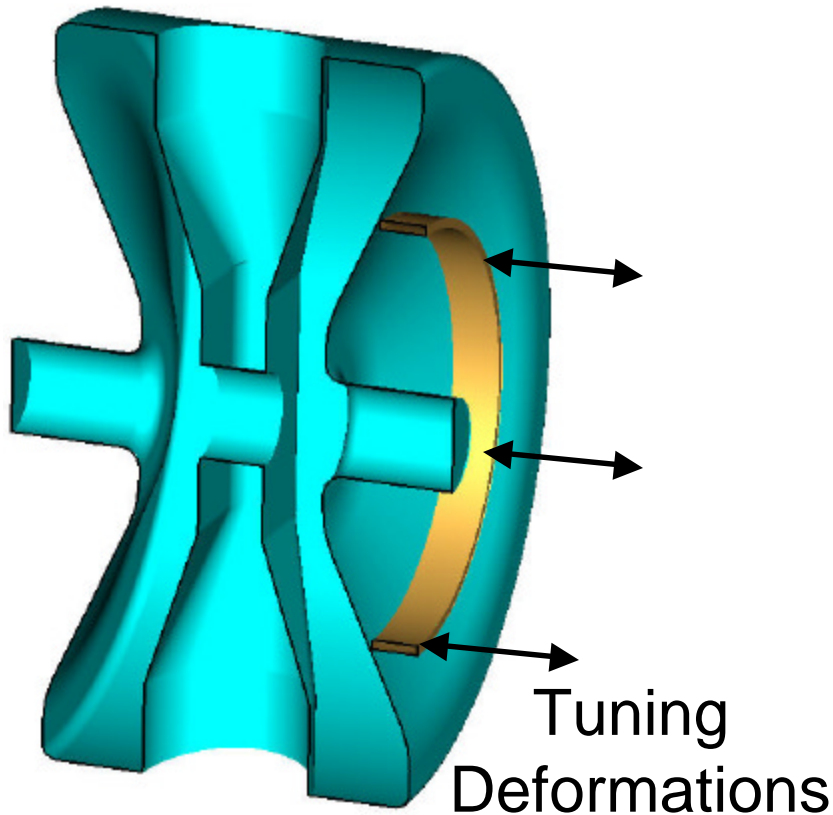
Design Integration: 2a) RF and Structural Design

Quality Assurance



Design Integration: 2b) RF and Structural Design

RF effects of deformations: Tuning Sensitivity/ Forces

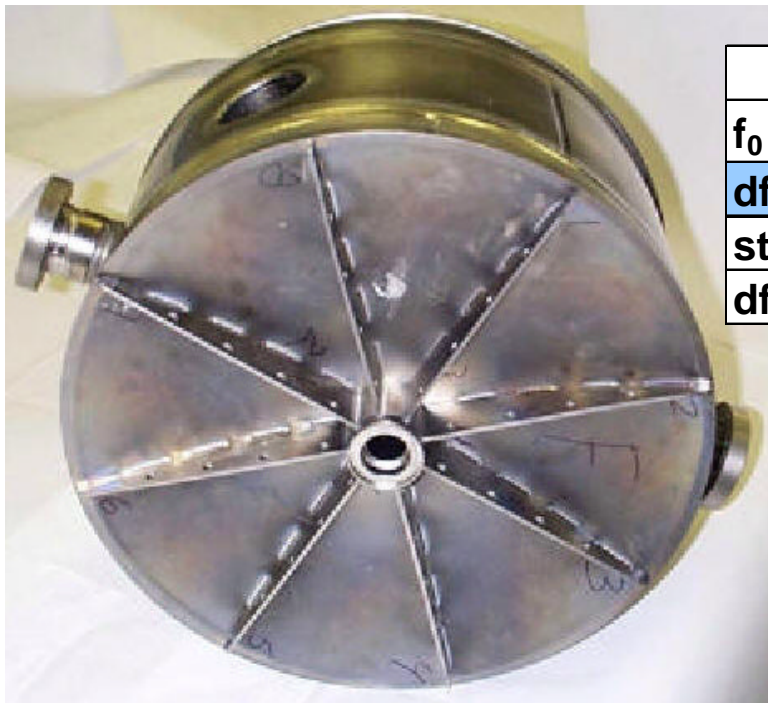


Shell Mesh ↔ Volume Mesh

Common nodes allow recalculation
of RF-case without re-meshing
(reduces discretization error)

Design Integration: Benchmark

Argonne National Lab (ANL) Cavity Used for Benchmark



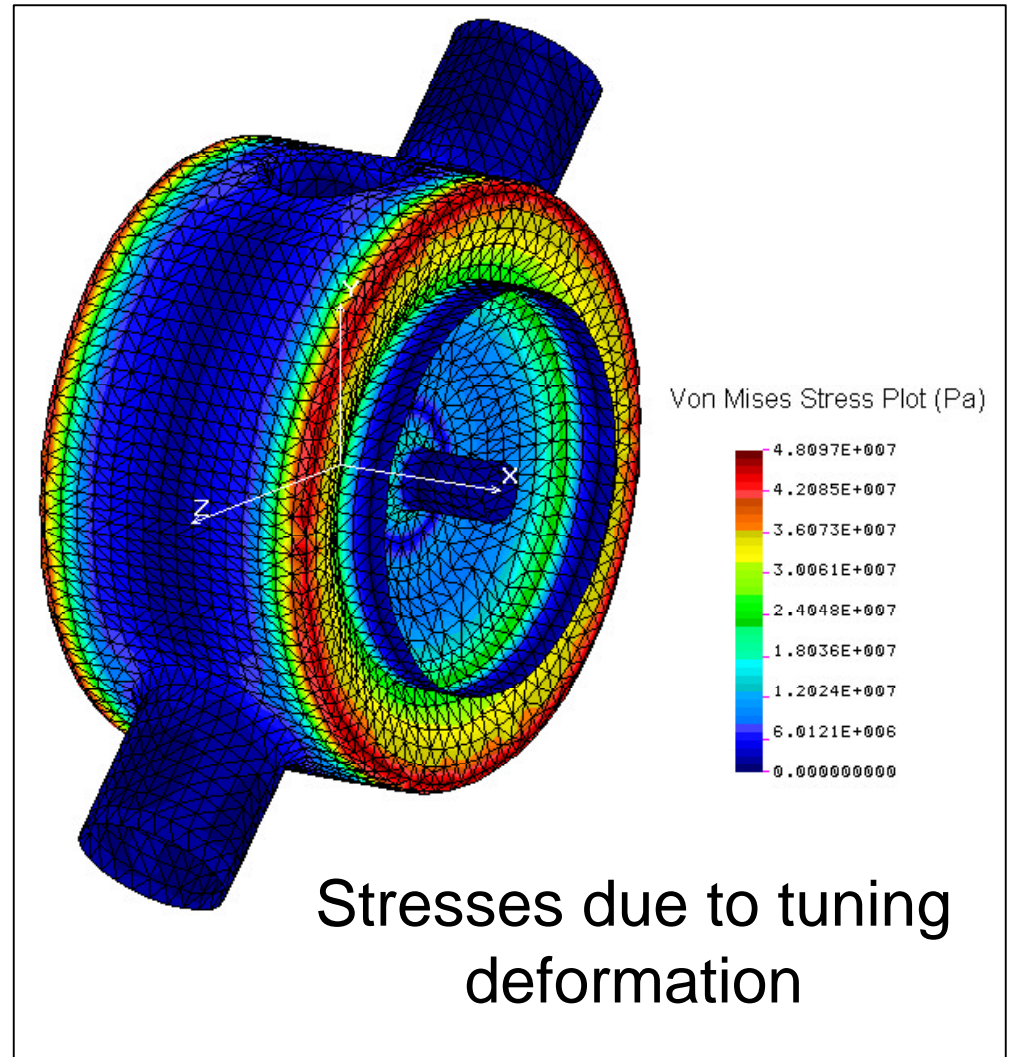
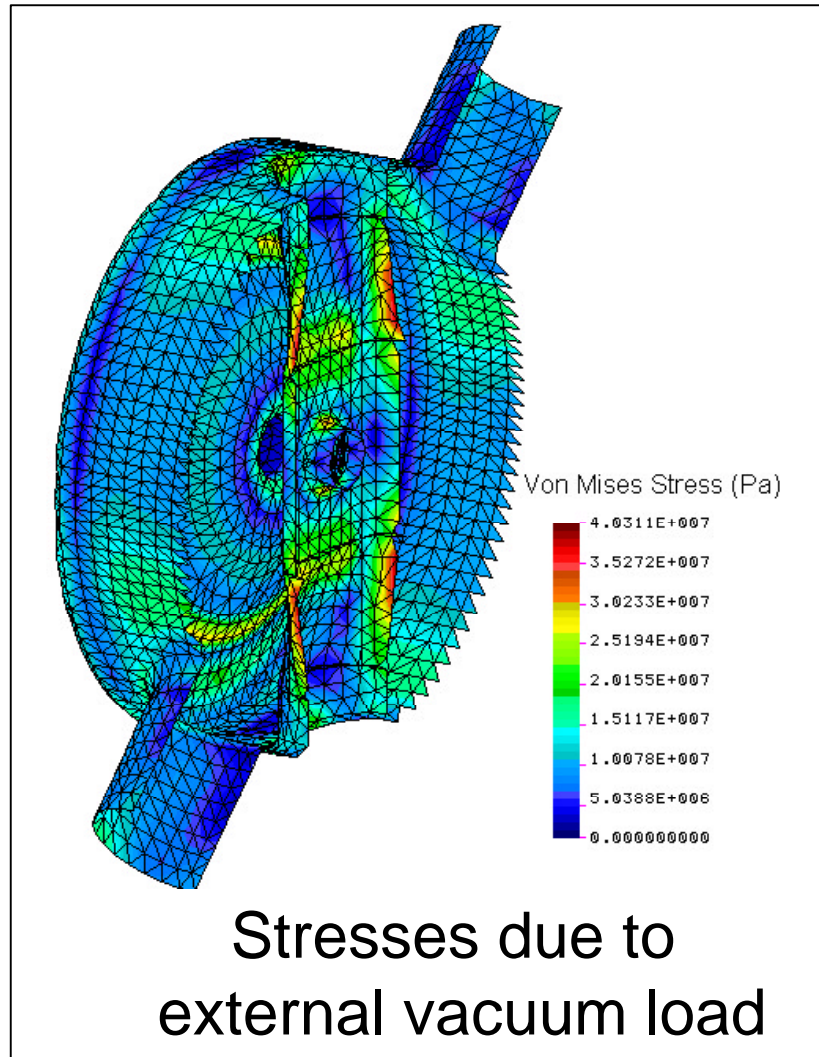
	Measured	Cosmos/Micav	Error
f_0	339.699 MHz	338.821 MHz	-0.26%
df/dz	9.356 MHz/in	11.32 MHz/in	21%
stiffness	34.36 lb/mil	44.4 lb/mil	29%
$df/force$	0.272 kHz/lb	0.255 kHz/lb	-6.35%

Common nodes concept does allow calculation of volume changes.

1

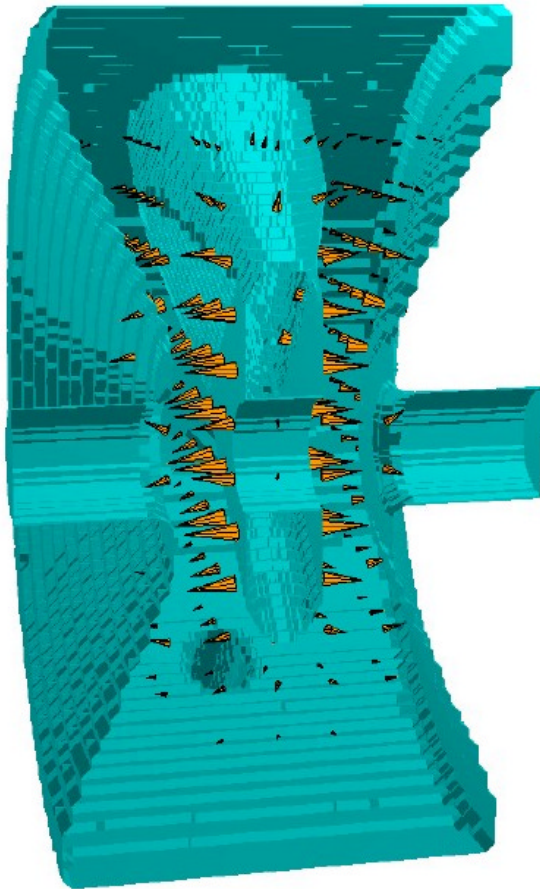
A “3D-Slater” theorem calculation could be implemented. This would give a more accurate prediction of the tuning sensitivity

Spoke Cavity: Structural Results

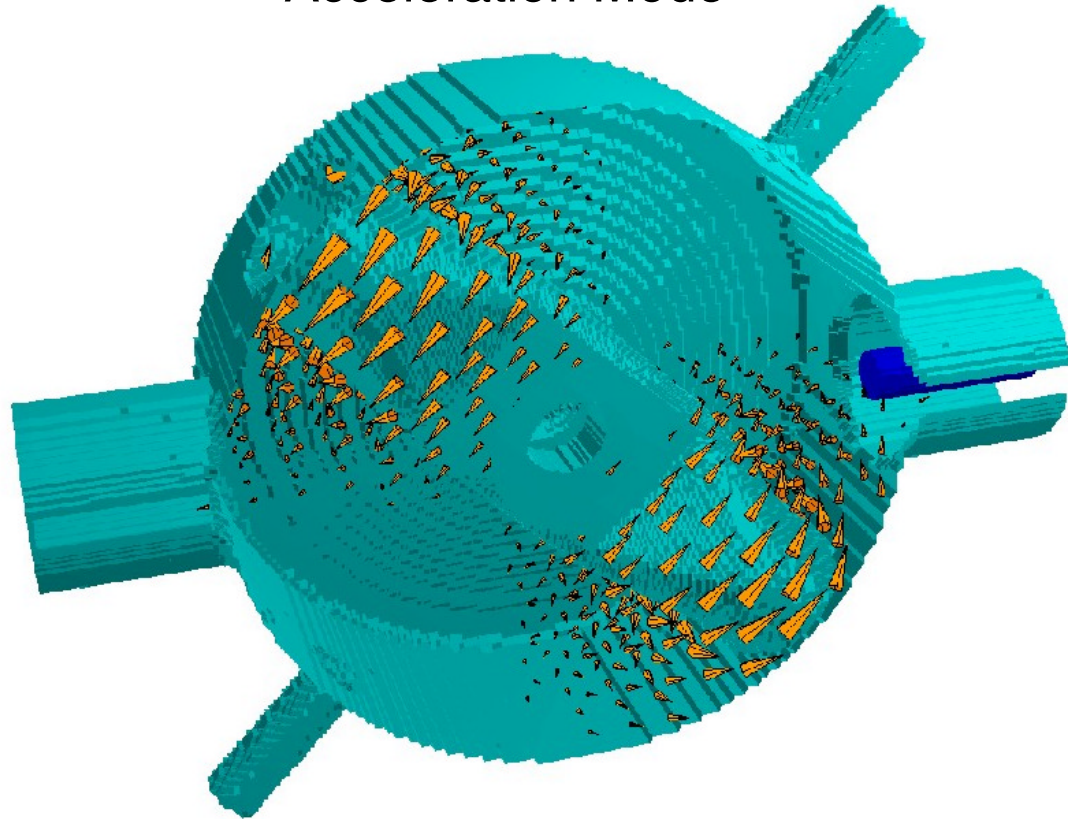


Spoke Cavity: RF Results

Electric Field of
Acceleration Mode



Magnetic Field of
Acceleration Mode



Spoke Cavity: Data

RF Data

Q₀ (4 K)	1.05E+09 (for 61 nΩ)
T (b_g)	0.7765 (β _g =0.175)
T_{max}(b)	0.8063 (@ β=0.21)
G	64.1 Ω
E_{pk}/E₀T	2.82
H_{pk}/E₀T	73.8 G/MV/m
P_{cav} (4 K)	4.63 W @ 7.5 MV/m
R/Q	124 Ω

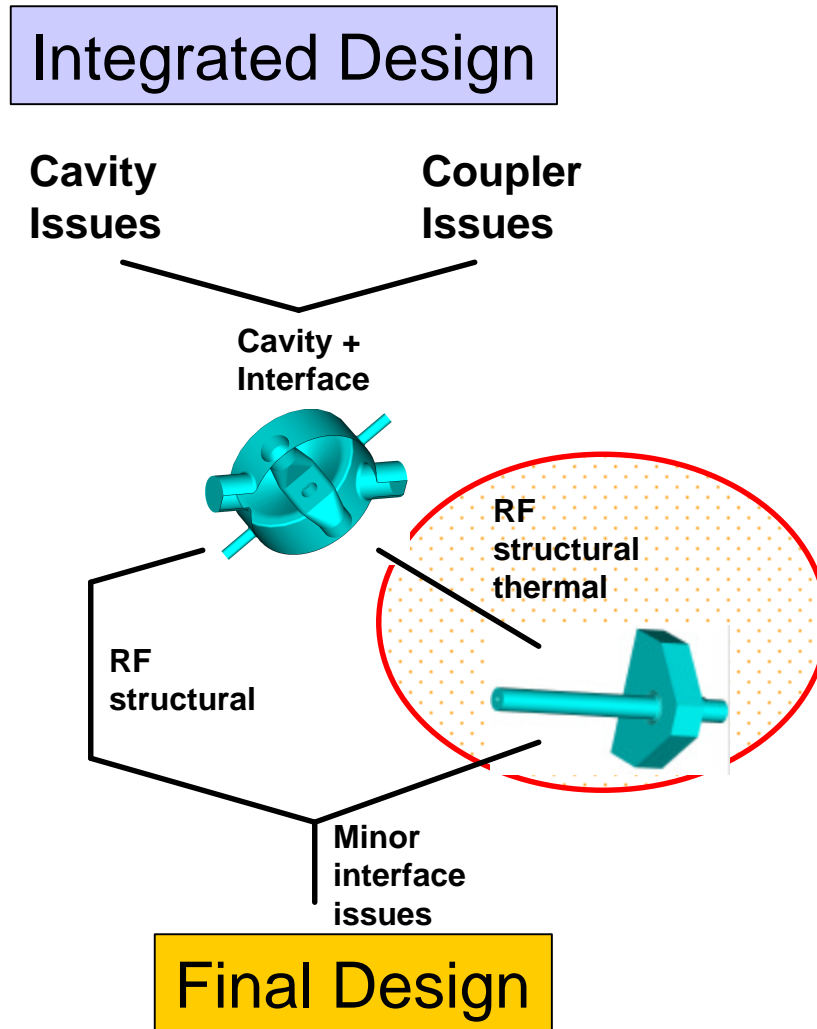
Effects of 2 atm external differential load

Ring - diameter	Reaction-force [lbs]	Von Mises Stress [psi]	Df [kHz]
28 cm	3875	5172	-94.98
26 cm	3776	5177	-87.96
24 cm	3743	5181	-74.94

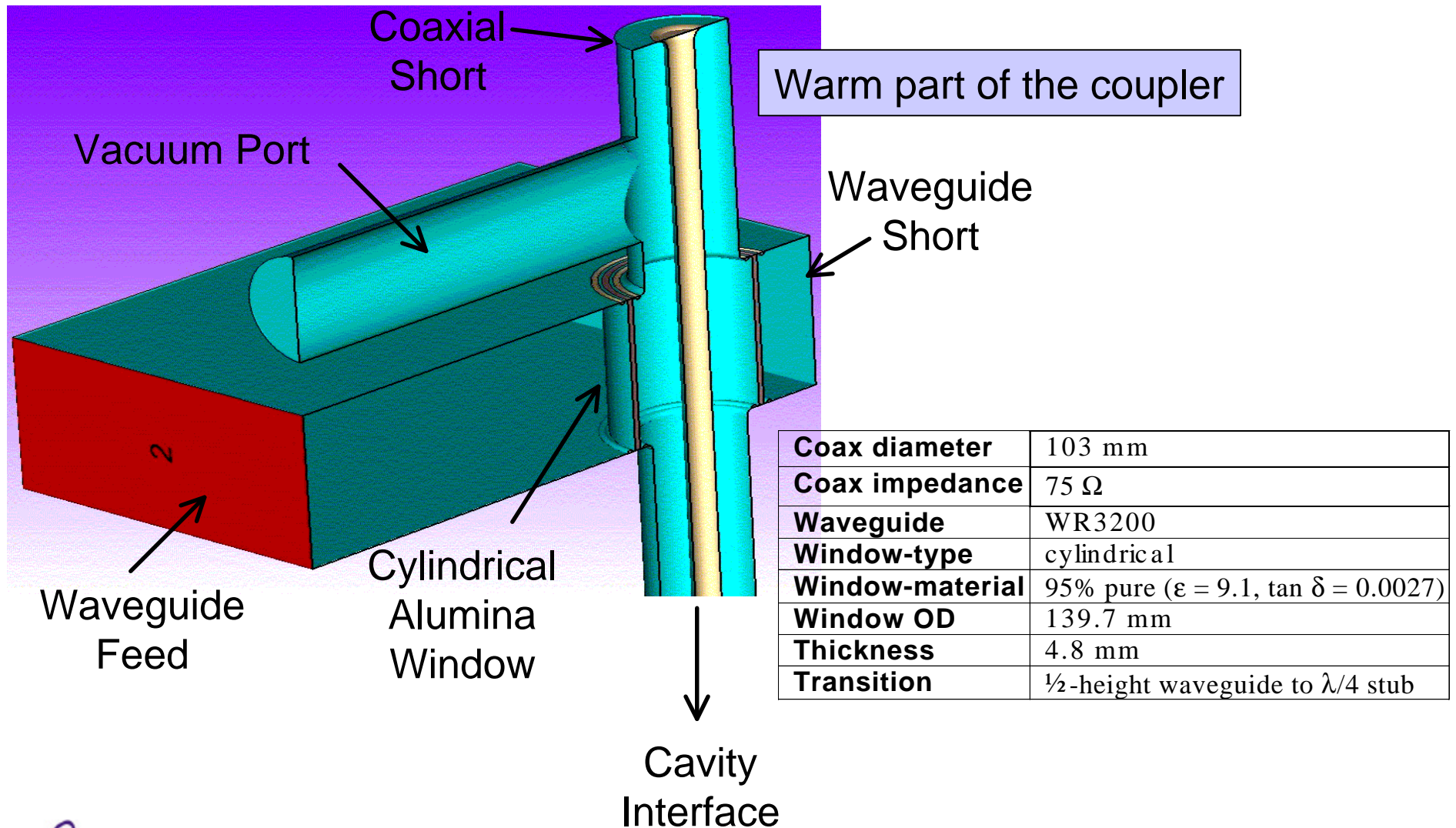
Tuning sensitivities

Ring Dia-meter [cm]	Boundary Condition	Tuning Sensitivity	
		kHz/lbs	kHz/mil
28	Moving	- 0.3542	-45.148
28	Fixed	- 0.3108	-25.845
26	Moving	- 0.3914	-45.404
26	Fixed	- 0.3504	-25.664
24	Moving	- 0.4012	-46.076
24	Fixed	- 0.3490	-25.370

Design Integration: Where are we?

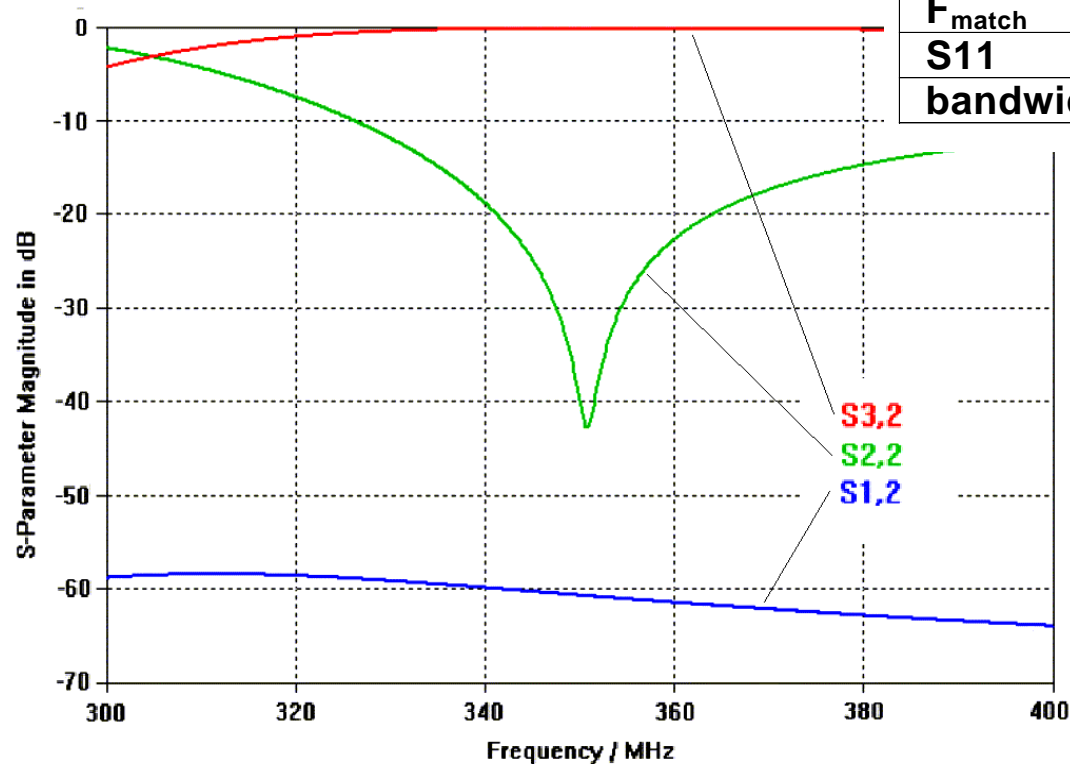


Power Coupler: Concept



Power Coupler: RF Results

S-parameters



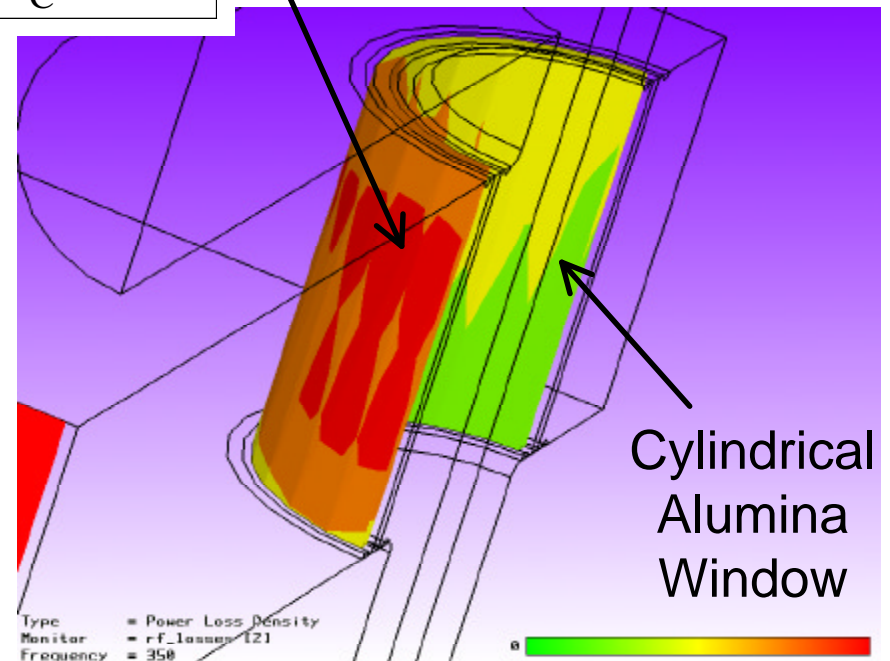
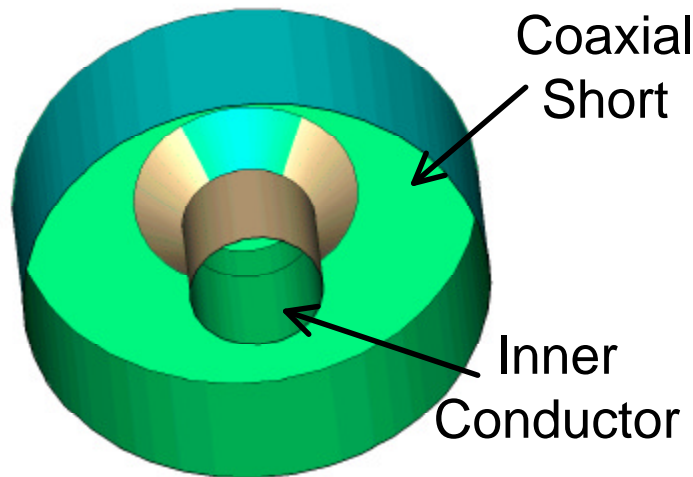
Coax short	305.5 mm to window center
Waveguide short	130 mm to window center
Vacuum port	140 mm to waveguide top
Coax-length	1196.7 mm from short to tip
Pump flange	450 mm to coax center
Orientation	45 degrees from spoke
F_{match}	350.1 MHz
S11	-45 dB
bandwidth	± 11 (3) MHz at -20 (30) dB

Power Coupler: Thermal/Structural Evaluation

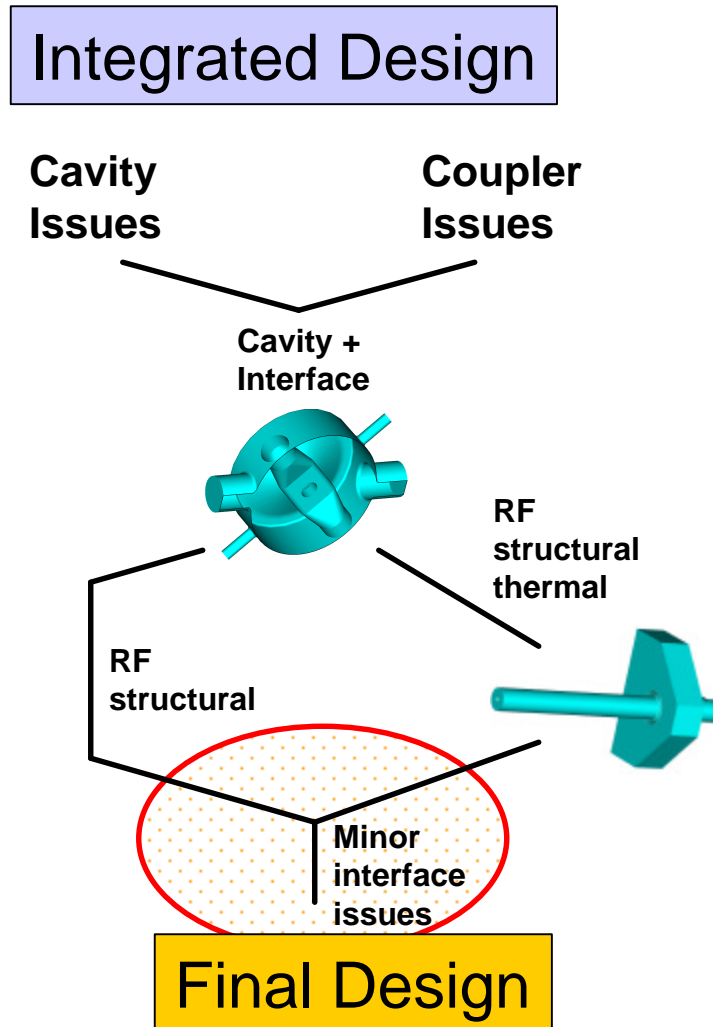
Beam Current	13.3 mA	20 mA	100 mA
Transmitted Power	8.5 kW	12.8 kW	63.6 kW
Coax-center, Straight Coax	3.6 W	5.135 W	26.90 W
Coax-center, Actual Coupler	3.94 W	5.93 W	29.48 W
Coax Short	113 mW	170 mW	843 mW
Waveguide Short	116 mW	174 mW	865 mW
Window Ceramic	6.6 W	9.9 W	49.4 W
Peak Loss in Window [W/cm ³]	0.04	0.06	0.27
Peak Temperature on Window	< 47° C		
dT _{max} across Window	2° - 22° C		

- Goals:
1. Input for thermal
 2. Critical spots
 3. Cooling needs

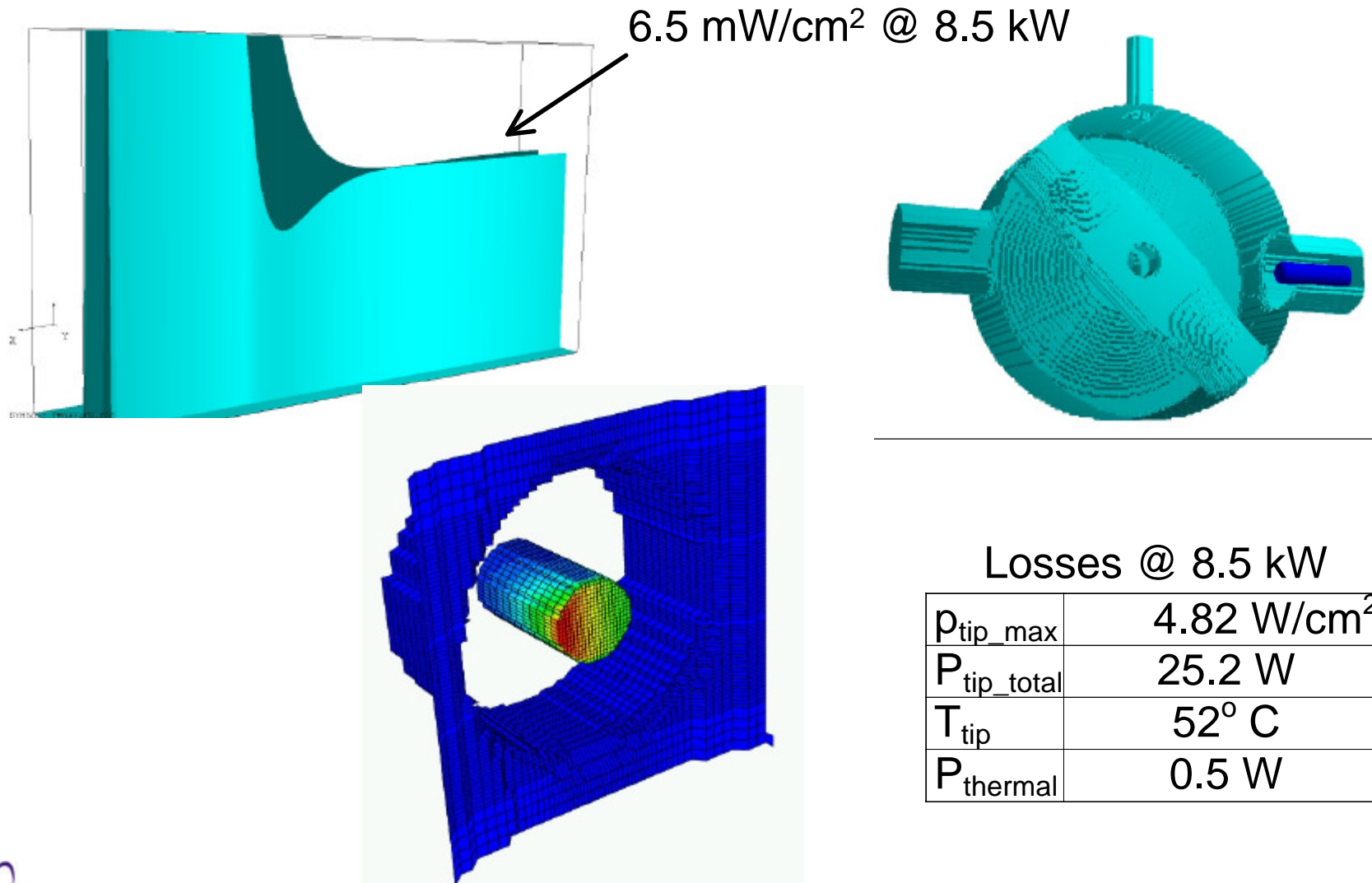
Inner conductor cooling: GHe
Window cooling: dry air



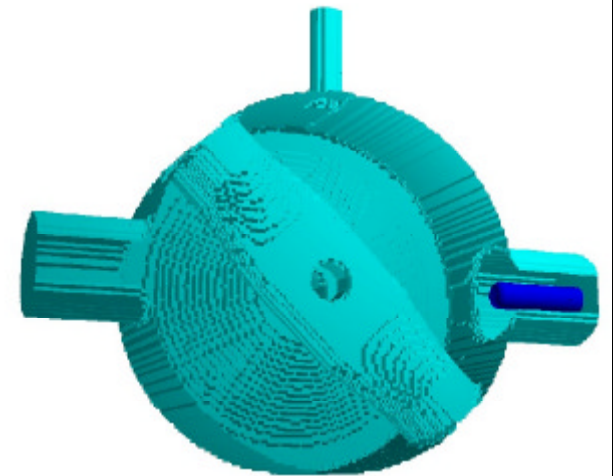
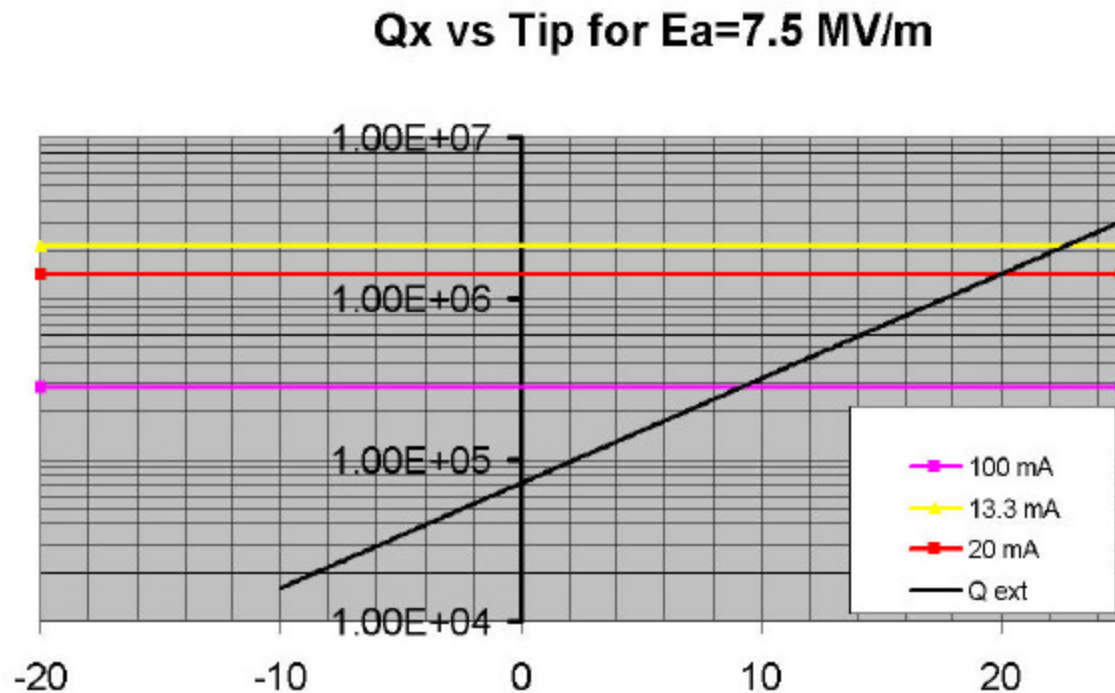
Design Integration: Where are we?



Design Integration: 3a) TW Properties at Interface



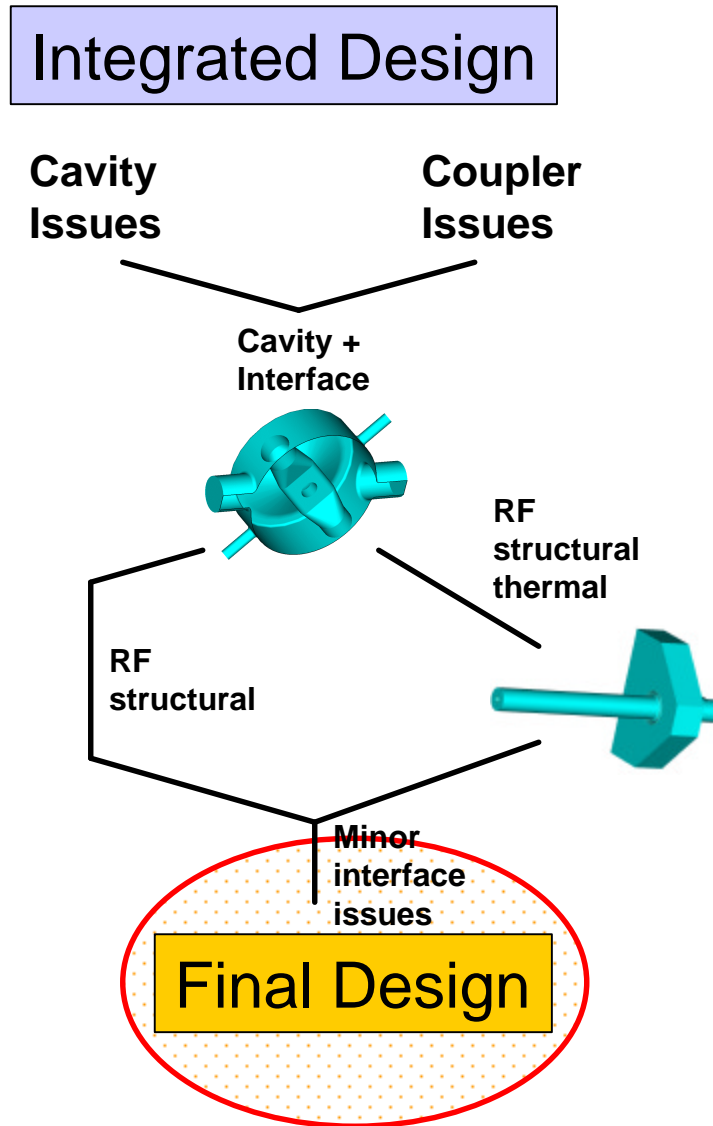
Design Integration: 3b) Coupling Evaluation



Goal: 1. Tip position
2. Frequency

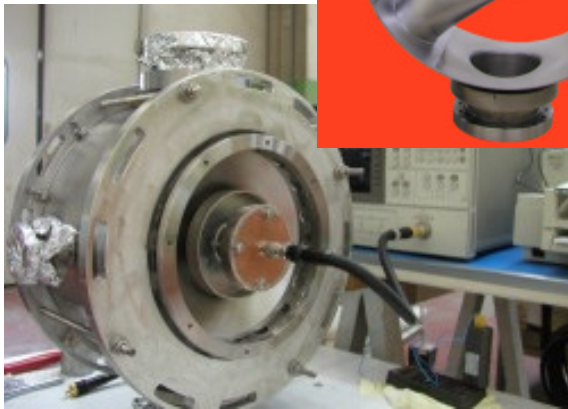
I [mA]	Q_x	Δf [kHz]	z [mm]
13.3	2.13E+6	reference	23
20.0	1.42E+6	-200	20
100.0	2.83E+6	-970	9

Design Integration: Where are we?



Cryogenic Cavity Test, Interface Verification

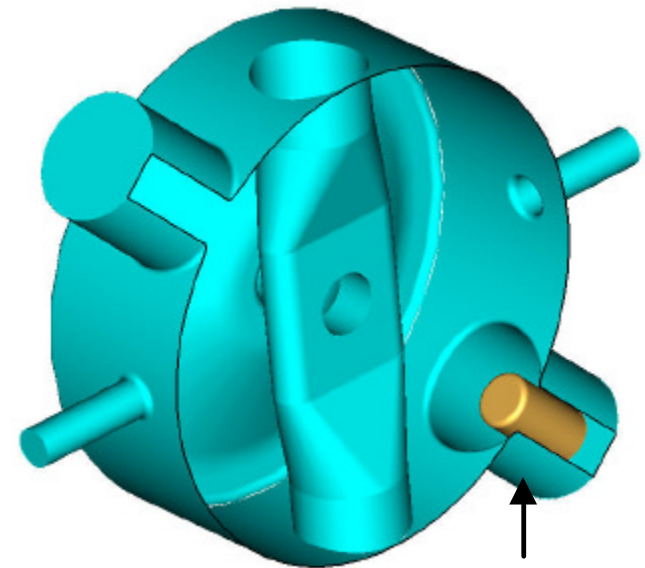
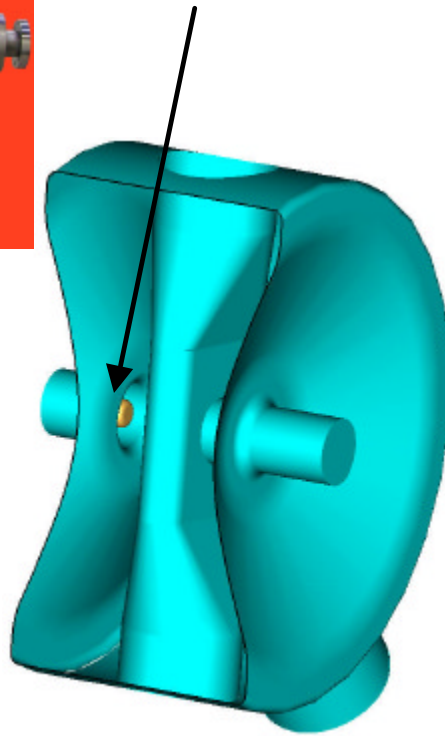
- Spoke Cavity is built by ZANON w/ INFN Milan,
- Coupler production pending
- Vertical test will use 2 coupler for $Q_x(z)$, $df(z)$, Q_0



Cavity ready 2nd week
of June, 2002



Fixed probe
in low B-field



variable probe
in high B-field

Summary

- Tools and strategies for an integrated cavity/coupler design have been presented.
- The integrated design of the spoke cavity and associated power coupler was presented.
- Single steps have been benchmarked.
- A good understanding of the system has been achieved.
- Verification under cryogenic conditions will happen within a few months.